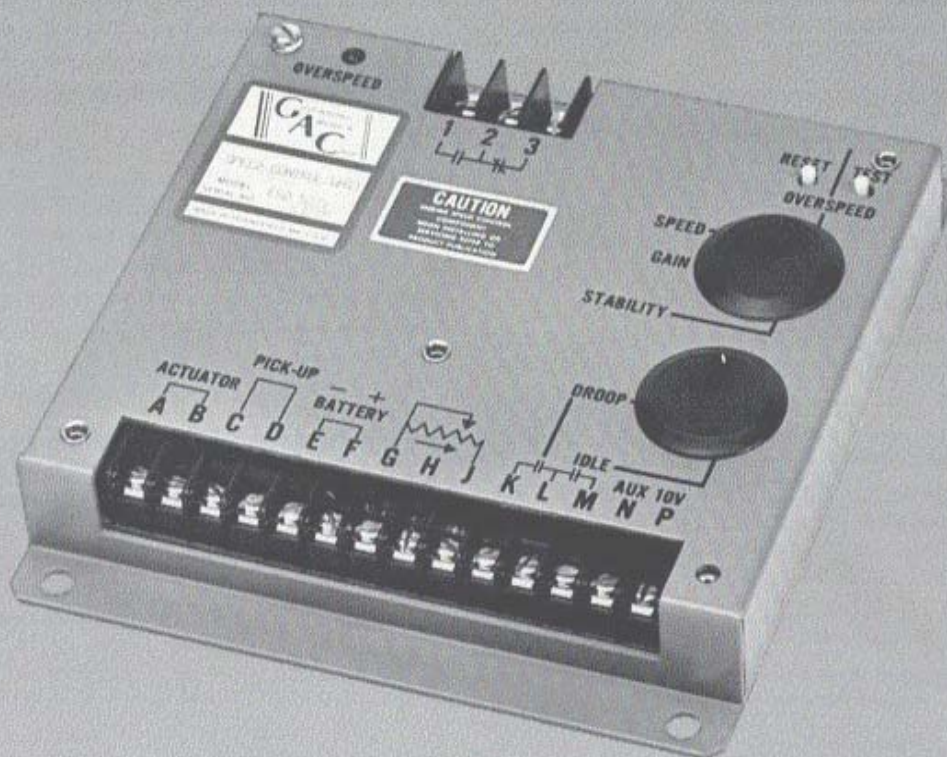




# ENGINE GOVERNING SYSTEMS

## ESD5200 SERIES



## SPEED CONTROL UNIT



GOVERNORS AMERICA CORP. • 720 Silver St. • Agawam, MA 01001-2907, USA

# ESD5200 SERIES SPEED CONTROL UNIT

PRODUCT  
TECHNICAL  
INFORMATION

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## INTRODUCTION

The ESD5200 Series speed control unit is an all electronic device designed to control engine speed with fast and precise response to transient load changes. This closed loop control, when connected to a proportional electric actuator and supplied with a magnetic speed sensor signal, will control a wide variety of engines in an isochronous or droop mode. It is designed for high reliability and built ruggedly to withstand the engine environment.

Simplicity of installation and adjustment was foremost in the design. Non interacting performance controls allow near optimum response to be easily obtained.

Other features include; adjustable droop and idle operation, inputs for accessories used in multi-engine or special applications, a single element speed switch, protection against reverse battery voltage, transient voltages, accidental short circuit of the actuator and fail-safe design in the event of loss of speed sensor signal or battery supply.

## DESCRIPTION

Engine speed information for the speed control unit is usually received from a magnetic speed sensor. Any other signal generating device may be used provided the generated frequency is proportional to engine speed and meets the voltage input and frequency range specification. The speed sensor is typically mounted in close proximity to an engine driven ferrous gear, usually the engine ring gear. As the teeth of the gear pass the magnetic sensor, a signal is generated which is proportional to engine speed.

Signal strength must be within the range of the input amplifier. An amplitude of 0.5 to 120 volts RMS is required to allow the unit to function within its design specifications. The speed signal is applied to Terminals C and D of the speed control unit. Between these terminals there is an input impedance of over 33,000 ohms. Terminal D is internally connected to Terminal E, battery negative. Only one end of the cable shield should be connected.

When a speed sensor signal is received by the controller, the signal is amplified and shaped by an internal circuit to provide an analog speed signal. If the speed sensor monitor does not detect a speed sensor signal, the output circuit of the speed control unit will turn off all current to the actuator.

A summing circuit receives the speed sensor signal along with the speed adjust set point input. The speed range has a ratio of 8:1 and is adjusted with an internal 25 turn potentiometer. The output from the summing circuit is the input to the dynamic control section of the speed control unit. The dynamic control circuit, of which the gain and stability adjustments are part, has a control function that will provide isochronous and stable performance for most engine types and fuel systems.

The speed control unit output circuit is influenced by the gain and stability performance adjustments. The governor system sensi-

tivity is increased with clockwise rotation of the gain adjustment. The gain adjustment has a range of 33:1. The stability adjustment, when advanced clockwise, increases the time rate of response of the governor system to match the various time constants of a wide variety of engines. The speed control unit is a P I D device, the "D", derivative portion is fixed but can be easily varied, when required (See Instability section).

During engine cranking, the actuator becomes fully energized and moves to the maximum fuel position. The actuator will remain in that state during engine cranking and acceleration. While the engine is at steady load, the actuator will be energized with sufficient current to maintain the governor speed set point.

The output circuit provides switching current at a frequency of about 500 Hz to drive the actuator. Since the switching frequency is well beyond the natural frequency of the actuator, there is no visible motion of the actuator output shaft. Switching the output transistors reduces its internal power dissipation for efficient power control. The output circuit can provide current of up to 10 amps continuous at 25°C for 12 and 24 VDC battery systems. The actuator responds to the average current to position the engine fuel control lever.

In standard operation, the speed control unit performance is isochronous. Droop governing can be selected by connecting Terminals K and L and the percent of droop governing can be varied with the droop adjustment control. The droop range can be further increased by connecting Terminals G and H.

The speed control unit has several performance and protection features which enhance the governor system. A speed anticipation circuit minimizes speed overshoot on engine start-up or when large increments of load are applied to the engine. Engine idle speed can be remotely selected and is adjustable. Accessory inputs to achieve variable speed operation and multi-engine control can be accepted by the ESD5200 Series speed control unit from GAC load sharing modules, automatic synchronizers, ramp generators and other accessory engine control modules. Protection against reverse battery voltage and transient voltages is provided. The design is fail-safe in the event of loss of speed sensor signal or battery supply.

The ESD5200 Series speed control unit includes a single element speed switch. It provides a convenient means of sensing an overspeed condition and activating an internal relay. This relay may be used to shut off the fuel or ignition to provide safe engine shut down. The speed switch feature includes a wide adjustment range, test and reset functions, and an LED indicator.

The ESD5200 Series speed control unit, is compatible with GOVERNORS AMERICA CORP. proportional electric actuators as well as those from other manufacturers.

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## SPECIFICATIONS

### PERFORMANCE

Isochronous Operation / Steady State Stability	± 0.25% or better
Speed Range/Governor	1K – 7.5K Hz continuous
Speed Drift With Temperature (Governor and Speed Switch)	± 1% maximum
Idle Adjust CW	Min. 1200 Hz below set speed
Idle Adjust CCW	Min. 4100 Hz below set speed
Droop Range	1 – 5% regulation*
Droop Adj. Max. (H-G and K-L Jumpered)	875 Hz., ± 75 Hz. per 1.0 A change
Droop Adj. Min. (H-G Open, K-L Jumpered)	15 Hz., ± 6 Hz. per 1.0 A change
Speed Trim Range	± 200 Hz.
Remote Variable Speed Range	500 - 7.5K Hz. or any part thereof
Terminal Sensitivity	
J	100 Hz., ± 15 Hz / Volt @ 5.0 K impedance
L	735 Hz., ± 60 Hz / Volt @ 65 K impedance
N	148 Hz., ± 10 Hz / Volt @ 1 Meg. impedance
P	10 VDC Supply @ 20 ma Max.
Speed Switch Adjustment Range	1000 - 10000 Hz.

### ENVIRONMENTAL

Ambient Operating Temperature Range	-40° to +180°F (-40° to +85°C)
Relative Humidity	up to 95%
All Surface Finishes	Fungus proof & corrosion resistant

### INPUT POWER

Supply	12 or 24 VDC Battery Systems (transient & reverse voltage protected)**
Polarity	Negative ground (case isolated)
Power Consumption	50 ma continuous plus actuator current
Maximum Actuator Current at 25°C (77°F)	10 Amps continuous
Speed Sensor Signal	0.5-120 Volts RMS
Speed Switch Relay Contacts (N.O. and N.C.)	10 Amps

### RELIABILITY

Vibration	1 G @ 20-100 Hz.
Testing	100% Functionally tested.

### PHYSICAL

Dimensions	See outline (Diagram 1)
Weight	1.8 lbs. (820 grams)
Mounting	Any position, vertical preferred

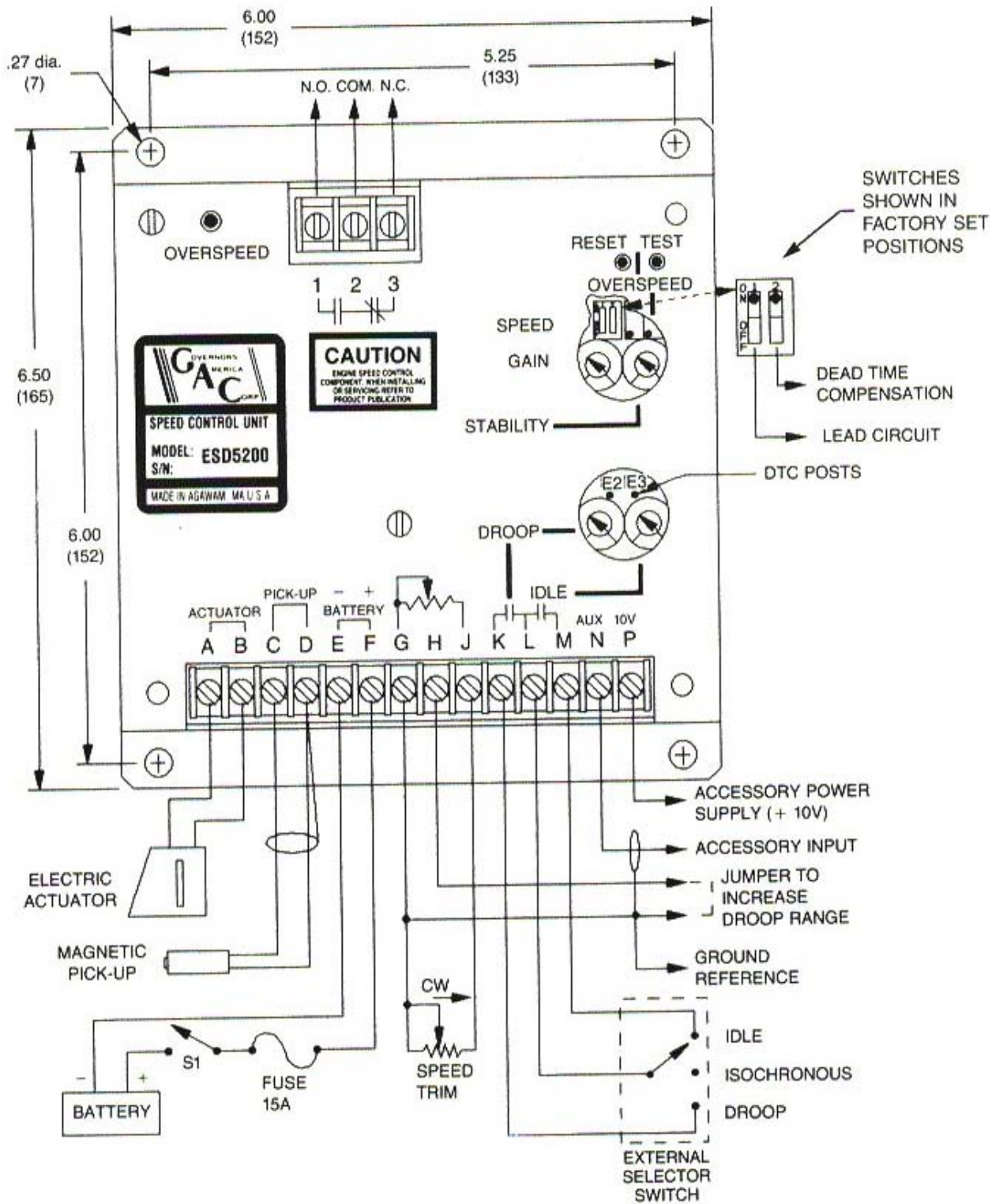
\*Droop is based on a speed sensor frequency of 4000 Hz. and an actuator current change of 1 amp from no load to full load. Applications with higher frequency speed sensor signals will experience less percentage of droop. Applications with more actuator current change will experience higher percentages of droop. See droop description for specific details on operation of droop ranges.

\*\*Protected against reverse voltage by a series diode. A 15 amp fuse must be installed in the positive battery lead.  
For 32V systems, order ESD5232

\*\*\*Protected against short circuit to actuator (shuts off current to actuator), unit automatically turns back on when short is removed.

DIAGRAM 1

WIRING DIAGRAM AND OUTLINE



(NOT REQUIRED FOR SINGLE SPEED ISOCHRONOUS OPERATION)

## APPLICATION AND INSTALLATION INFORMATION

The speed control unit is rugged enough to be placed in a control cabinet or engine mounted enclosure with other dedicated control equipment. If water, mist, or condensation may come in contact with the controller, it should be mounted vertically. This will allow the fluid to drain away from the speed control unit.

Extreme heat should be avoided.

### WARNING

An overspeed shutdown device, independent of the governor system, should be provided to prevent loss of engine control which may cause personal injury or equipment damage. Do not rely exclusively on the governor system electric actuator to prevent overspeed. A secondary shut off device, such as a fuel solenoid, should be used.

### WIRING

Basic electrical connections are illustrated in Diagram 1. Actuator and battery connections to Terminals A, B, E, and F should be #16 AWG (1.3 mm sq.) or larger. Long cables require an increased wire size to minimize voltage drops.

The battery positive (+) input, Terminal F, should be fused for 15 amps as illustrated.

Magnetic speed sensor connections to Terminals C and D **MUST BE TWISTED AND/OR SHIELDED** for their entire length. The speed sensor cable shield should only be connected to Terminal D. The shield should be insulated to insure no other part of the shield comes in contact with engine ground, otherwise stray speed signals may be introduced into the speed control unit. With the engine stopped, adjust the gap between the magnetic speed sensor and the ring gear teeth. The gap should not be any smaller than 0.020 in. (0.45 mm). Usually, backing out the speed sensor  $\frac{3}{4}$  turn after touching a ring gear tooth will achieve a satisfactory air gap. The magnetic speed sensor voltage should be at least 1 VAC RMS during cranking.

### ADJUSTMENTS Before Starting Engine

Check to insure the **GAIN** and **STABILITY** adjustments, and if applied, the external **SPEED TRIM CONTROL** are set to mid position.

### CAUTION

Overspeed relay has not been set yet, to protect the engine.

### Start Engine

The speed control unit governed speed setting is factory set at approximately engine idle speed. (1000 Hz. speed sensor signal)  
The speed switch is factory set at its maximum speed setting. (10,000 Hz. speed sensor signal)

Crank the engine with D.C. battery power applied to the governor system. The actuator will energize fully to the maximum fuel position until the engine starts. The governor system should control the engine at low idle speed. If the engine is unstable after starting, turn the **GAIN** and **STABILITY** adjustments counterclockwise until the engine is stable.

## Governor Speed Setting

The governed speed set point is increased by clockwise rotation of the **SPEED** adjustment control. Remote speed adjustment can be obtained with an optional Speed Trim Control. See Diagram 1.

## Governor Performance

Once the engine is at the operating speed and at no load, the following governor performance adjustments can be made.

A. Rotate the **GAIN** adjustment clockwise until instability develops. Gradually move the adjustment counterclockwise until stability returns. Move the adjustment one division further counterclockwise to insure stable performance.

B. Rotate the **STABILITY** adjustment clockwise until instability develops. Gradually move the adjustment counterclockwise until stability returns. Move the adjustment one division further counterclockwise to insure stable performance.

C. Gain and stability adjustments may require minor changes after engine load is applied. Normally, adjustments made at no load achieve satisfactory performance. A strip chart recorder can be used to further optimize the adjustments.

If instability cannot be corrected or further performance improvements are required, refer to section on **SYSTEM TROUBLESHOOTING** to adjust the DIP switch positions and for other troubleshooting procedures.

## Idle Speed Setting

After the governor speed setting has been adjusted, place the optional external selector switch in the **IDLE** position. The idle speed set point is increased by clockwise rotation of the **IDLE** adjustment control. When the engine is at idle speed, the speed control unit applies droop to the governor system to insure stable operation.

## Speed Droop Operation

Droop is typically used for the paralleling of engine driven generators.

Place the optional external selector switch in the **DROOP** position. Droop is increased by clockwise rotation of the **DROOP** adjustment control. When in droop operation, the engine speed will decrease as engine load increases. The percentage of droop is based on the actuator current change from engine no load to full load. A wide range of droop is available with the internal control. If more droop is required, a jumper between Terminals G and H can be added to double the droop available. Droop level requirements above 10% are unusual.

If droop levels experienced are higher or lower than those required, contact the factory for assistance.

After the droop level has been adjusted, the rated engine speed setting may need to be reset. Check the engine speed and adjust the speed setting accordingly.

### Accessory Input

The **AUX**iliary Terminal N accepts input signals from load sharing units, auto synchronizers, and other governor system accessories. GAC accessories are directly connected to this terminal. It is recommended that this connection from accessories be shielded as it is a sensitive input terminal.

If the auto synchronizer is used alone, not in conjunction with a load sharing module, a 3 M ohm resistor should be connected between Terminals N and P. This is required to match the voltage levels between the speed control unit and the synchronizer.

When an accessory is connected to Terminal N, the speed will decrease and the speed adjustment must be reset.

When operating in the upper end of the control unit frequency range, a jumper wire or frequency trim control may be required between Terminals G and J. This increases the frequency range of the speed control to over 7000 Hz.

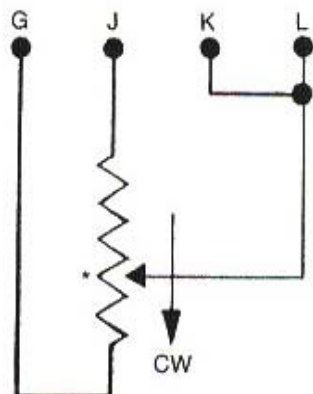
### Accessory Supply

The + 10 volt regulated supply, Terminal P, can be utilized to provide power to GAC governor system accessories. Up to 20 ma of current can be drawn from this supply. Ground reference is Terminal G. Caution — a short circuit on this terminal can damage the speed control unit.

### Internal Speed Switch

When the engine is running at the desired speed, push and hold the TEST button. Rotate the OVERSPEED adjustment counter-clockwise until the LED lights and the relay energizes. Current to the actuator will be removed and the engine will shut off.

**DIAGRAM 2**



\*Select Proper Potentiometer Value Form Table 1

Release the TEST button. After the engine stops, press the RESET button or remove battery power. Restart the engine and it will return to the original speed setting.

The overspeed function is now set to approximately 10% above the requested speed. If a different value for overspeed is required, standard procedures for adjustment should be used.

Always use the relay contacts provided to shut down the system by a means other than the governor or actuator. It is recommended that the overspeed protection system be tested and verified during scheduled service of the equipment.

### Wide Range Remote Variable Speed Operation

Simple and effective remote variable speed can be obtained with the ESD 5200 Series speed control unit.

A single remote speed adjustment potentiometer can be used to adjust the engine speed continuously over a specific speed range. Select the desired speed range and the corresponding potentiometer value. (Refer to TABLE 1.) If the exact range cannot be found, select the next higher range potentiometer. An additional fixed resistor may be placed across the potentiometer to obtain the exact desired range. Connect the speed range potentiometer as shown in Diagram 2.

To maintain engine stability at the minimum speed setting, a small amount of droop can be added using the DROOP adjustment. At the maximum speed setting the governor performance will be near isochronous, regardless of the droop adjustment setting.

Contact the factory for assistance if difficulty is experienced in obtaining the desired variable speed governing performance.

**TABLE 1**

#### **VARIABLE SPEED RANGE POTENTIOMETER VALUE**

Speed Range	Potentiometer Value
900Hz.	1K
2,400Hz.	5K
3,000 z.	10K
3,500 Hz.	25K
3,700 Hz.	50K

## SYSTEM TROUBLESHOOTING

### System Inoperative

If the engine governing system does not function, the fault may be determined by performing the voltage tests described in Steps 1, 2, 3, and 4, (+) and (-) refer to meter polarity. Should normal values be indicated as a result of following the troubleshooting steps, the fault may be with the actuator or the wiring to the actuator. See specific actuator publication for testing details.

Step	Terminals	Normal Reading	Probable Cause of Abnormal Reading
1	F(+) & E(-)	Battery Supply Voltage (12 or 24 VDC)	<ol style="list-style-type: none"> <li>1. DC battery power not connected. Check for blown fuse.</li> <li>2. Low battery voltage.</li> <li>3. Wiring error.</li> </ol>
2	C & D	1.0 VAC RMS min., while cranking	<ol style="list-style-type: none"> <li>1. Gap between speed sensor and gear teeth too great. Check gap.</li> <li>2. Improper or defective wiring to the speed sensor. Resistance between Terminals C and D should be 30 to 1200 ohms.</li> <li>3. Defective speed sensor.</li> </ol>
3	P(+) & G(-)	10 VDC, Internal Supply	<ol style="list-style-type: none"> <li>1. Short on Terminal P. (This will cause a defective unit.)</li> <li>2. Defective speed control.</li> </ol>
4	F(+) & A(-)	1.0-2.0 VDC while cranking	<ol style="list-style-type: none"> <li>1. <b>SPEED</b> adjustment set too low.</li> <li>2. Short/open in actuator wiring.</li> <li>3. Defective speed control.</li> <li>4. Defective actuator. See Actuator Troubleshooting.</li> </ol>

### Unsatisfactory Performance

If the governing system functions poorly, perform the following tests.

Symptom	Test	Probable Fault
Engine Overspeeds	<ol style="list-style-type: none"> <li>1. <b>Do Not Crank.</b> Apply DC power to the governor system.</li> <li>2. Manually hold the engine at the desired running speed. Measure the DC voltage between Terminals A (-) &amp; F(+) on the speed control unit</li> </ol>	<ol style="list-style-type: none"> <li>1. Actuator goes to full fuel. Then, Disconnect speed sensor at Terminals C &amp; D. If actuator still at full fuel - speed control unit defective. If actuator at minimum fuel position - erroneous speed signal. Check speed sensor cable.</li> <li>1. If the voltage reading is 1.0 to 2.0 VDC, <ol style="list-style-type: none"> <li>a) <b>SPEED</b> adjustment set above desired speed.</li> <li>b) Defective speed control unit.</li> </ol> </li> <li>2. If the voltage reading is above 2.0 VDC, <ol style="list-style-type: none"> <li>a) Actuator or linkage binding.</li> </ol> </li> <li>3. If the voltage reading is below 1.0 VDC, <ol style="list-style-type: none"> <li>a) Defective speed control unit.</li> </ol> </li> <li>4. Gain set too low.</li> <li>5. Overspeed set point too low.</li> </ol>
Overspeed shuts down engine after running speed is reached.		<ol style="list-style-type: none"> <li>1. <b>SPEED</b> adjust set too high. Turn CCW to lower.</li> <li>2. <b>OVERSPEED</b> set too close to running speed. See <b>OVERSPEED</b> adjustment section.</li> <li>3. Actuator or linkage binding.</li> <li>4. Speed control unit defective.</li> </ol>
Overspeed shuts down engine before running speed is reached.	Check impedance between Terminals C & D. Should be 30 to 1200 ohms.	<ol style="list-style-type: none"> <li>1. <b>OVERSPEED</b> set too low. Adjust 5-6 turns CW.</li> <li>2. Erroneous speed sensor signal. Check wiring.</li> </ol>
Actuator does not energize fully	<ol style="list-style-type: none"> <li>1. Measure the voltage at the battery while cranking.</li> <li>2. Momentarily connect Terminals A and F. The actuator should move to the full fuel position.</li> </ol>	<ol style="list-style-type: none"> <li>1. If the voltage is less than 7 V for a 12 V system, or 14 V for a 24 V system, replace the battery if it is weak or undersized.</li> <li>1. Actuator or battery wiring in error.</li> <li>2. Actuator or linkage binding.</li> <li>3. Defective actuator. See actuator troubleshooting.</li> <li>4. Fuse opens. Check for short in actuator or actuator wiring harness.</li> </ol>
Engine remains below desired governed speed.	<ol style="list-style-type: none"> <li>1. Measure the actuator output, Terminals A &amp; B, while running under governor control.</li> </ol>	<ol style="list-style-type: none"> <li>1. If voltage measurement is within approximately 2 volts of the battery supply voltage, then fuel control restricted from reaching full fuel position. Possibly due to interference from the mechanical governor, carburetor spring or linkage alignment.</li> <li>2. Speed setting too low.</li> </ol>

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## SYSTEM TROUBLESHOOTING

### Insufficient Magnetic Speed

#### Sensor Signal

A strong magnetic speed sensor signal will eliminate the possibility of missed or extra pulses. The speed control unit will govern well with 0.5 volts RMS speed sensor signal. A speed sensor signal of 3 volts RMS or greater at governed speed is recommended. Measurement of the signal is made at Terminals C and D.

The amplitude of the speed sensor signal can be raised by reducing the gap between the speed sensor tip and the engine ring gear. The gap should not be any smaller than 0.020 in. (0.45 mm). When the engine is stopped, back the speed sensor out by  $\frac{3}{4}$  turn after touching the ring gear tooth to achieve a satisfactory air gap.

### Electromagnetic Interference (EMC)

**EMI SUSCEPTIBILITY** — The governor system can be adversely affected by large interfering signals that are conducted through the cabling or through direct radiation into the control circuits.

All GAC speed control units contain filters and shielding designed to protect the units sensitive circuits from moderate external interfering sources.

Although it is difficult to predict levels of interference, applications that include magnetos, solid state ignition systems, radio transmitters, voltage regulators or battery chargers; should be considered suspect as possible interfering sources.

If it is suspected that external fields either those that are radiated or conducted, are or will affect the governor systems operation; it is recommended to use shielded cable for all external connections. Be sure that only one end of the shields including the speed sensor shield, is connected to a single point on the case of the speed control unit. Mount the speed control unit to a grounded metal back plate or place it in a sealed metal box.

Radiation is when the interfering signal is radiated directly through space to the governing system. To isolate the governor system electronics from this type of interference source, a metal shield or a solid metal container is usually effective.

Conduction is when the interfering signal is conducted through the interconnecting wiring to the governor system electronics. Shielded cables and installing filters are common remedies.

As an aid to help reduce the levels of EMI of a conductive nature, a battery line filter and shielded cables is conveniently supplied by GAC in KT310. To reduce the levels of EMI of a radiated nature, a shielded container P/N CA114 can be sourced from GAC and its distributors.

In severe high energy interference locations such as when the governor system is directly in the field of a powerful transmitting source, the shielding may require to be a special EMI class shielding. For these conditions, contact GAC application engineering for specific recommendations.

### Instability

Instability in a closed loop speed control system can be categorized into two general types. **PERIODIC** appears to be sinusoidal and at a regular rate. **NON-PERIODIC** is a random wandering or an occasional deviation from a steady state band for no apparent reason.

The **PERIODIC** type can be further classified as a fast or slow instability. Fast instability is a 3 Hz. or faster irregularity of the speed and is usually a jitter. Slow periodic instability is below 3 Hz., can be very slow, and is sometimes violent.

If a fast instability occurs, this is typically the governor responding to engine firings. Raising the engine speed increases the frequency of instability and vice versa. If this is the case, setting the **LEAD** switch (SW1) nearest the **SPEED** adjustment to "OFF" will reduce this tendency. In extreme cases, this may not take all the jitter out of the system. In this case, turn **DTC** switch (SW2) to "OFF", to further stabilize the system. Switch locations are illustrated in Diagram 1.

Interference from powerful electrical signals can also be the cause. Turn off the battery chargers or other electrical equipment to see if the symptom disappears.

Slow instability can have several causes. First DIP switches 1 and 2 should be turned "ON" in the following order:

- FIRST — SW1
- SECOND — SW2
- THIRD — SW1 & SW2

Readjust the **GAIN** and **STABILITY**, after each change of the DIP switch position. If this is unsuccessful, the dead time compensation can be modified. Add a capacitor from posts **E2** to **E3** (negative on E2). Post locations are illustrated in Diagram 1. Start with 10 mfd's and increase until instability is eliminated. The control system can also be optimized for best performance by following this procedure.

If slow instability is unaffected by this procedure, evaluate the fuel system and engine performance. Check the fuel system linkage for binding, high friction, or poor linkage. Be sure to check linkage during engine operation. Also look at the engine fuel system. Irregularities with carbureted or fuel injection systems can change engine power even with a constant throttle setting. This can result in speed deviations beyond the control of the governor system. Adding a small amount of droop can help stabilize the system for troubleshooting.

**NON-PERIODIC** instability should respond to the **GAIN** control. If increasing the gain reduces the instability, then the problem is probably with the engine. Higher gain allows the governor to respond faster and correct for the disturbance. Look for engine misfirings, an erratic fuel system, or load changes on the engine generator set voltage regulator. If the throttle is slightly erratic, but performance is fast, setting the left side switch (SW1) to OFF will tend to steady the system.

If unsuccessful in solving instability, contact the factory for assistance.

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ELECTRONIC - HYDRAULIC - SYSTEMS

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